



Auxiliar Conservera, S.A.
Ctra. Torrealta, S/N
30500 MOLINA DE SEGURA
(Murcia - Spain)

Auxiliar Conservera América, S.A.
Avda. Golfo de Arauco, n° 3604
Parque Industrial Coronel
(Concepción - Chile)

AC Deutschland GmbH
Gneisenauallee 20
44329 Dortmund
(Germany)

Register Numbers:

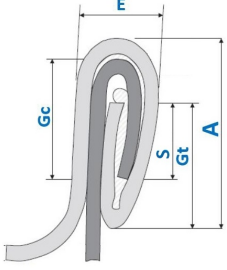
Can Sheet Number: 11150640B478FN00 / 000008	Date of Approval: 27.11.2023
Norm Sheet Number: N00059 / 000008	Date of Issuance: 29.11.2023
Material Code: 11150640B478FN00	Can Type: 1/4 LT
Product: BOTØ 64/111,5 O/O_GYBA_G1	

DATA SHEET


TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		11152010B47800	00000640B467BA00	00000640B467GY01
COMPONENT		Electrolytic Tinplate	Electrolytic Tinplate	Electrolytic Tinplate
THICKNESS		0,21 mm ± 0,01	0,22 mm ± 0,01	0,24 mm ± 0,01
TIN COATING		<i>Internal</i> 1,40 g/m² <i>External</i> 1,40 g/m²	<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²	<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²
HARDNESS		TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0
SHAPE		<i>Stackable</i> No <i>Bead</i> Straight	Basic Without Edge (BA)	<i>Cap Hole / Handle position</i> Usual Profile / without
Laquering/Coating dry film weight	TREATMENT	B478	B467	B467
	INTERNAL	Polyester Gold (1L) BPANI	Polyester Gold (1L) BPANI	POLYESTER ORO (1P) BPANI
	EXTERNAL	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)

Welding	Soudronic Superwima electric welding.	Sealing Compound	Rubber based water.
Inside Protection	Colorless Polyester	Outside Protection	Modified colourless.

Color Printing	
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SEAM SPECIFICATIONS (mm)	BODY DIMENSIONS (mm)	Empty can weight
Reference parameters	<i>Width x Large</i> <i>Can Height</i>	52 G +/- 3,1
	46,20 x 64,50 108,00 ± 0,30	
A: Seam height 2,60 ± 0,20	ENDS DIMENSIONS (mm)	
E: Seam Thickness 1,28 ± 0,10	<i>Width x Large</i> <i>Countersink Dimensions</i> <i>Edge height</i> <i>Countersink Depth</i> <i>Lining Compound Weight (mg)</i> <i>Peak pressure (Kg/cm²)</i> <i>Counter peak pressure (Kg/cm²)</i>	
Gc: Body Hook 1,75 ± 0,20	BOT 55,15 x 73,35 45,09 x 63,39 1,85 x 1,75 3,45 80,0 ≥ 0,0 ≥ 0,0	
Gt: End Hook 1,85 ± 0,20	TOP 55,15 x 73,35 45,09 x 63,39 1,85 x 1,75 3,45 80,0 ≥ 0,0 ≥ 0,0	
S: Overlap 1,10 min.	Axial Strength: > 313 kgf	Capacity (ml) 275,0
Body-Hook butting 70 - 95 % max	Radial strength: > 0,5 bar	
Wrinkle 0 - 40 % max	F.D.A. Dimensions: 209 x 114 x 404	

Observations **Thickness & tin tolerance, steel type owing EN 10202:2001 regulation.**
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
G0 Dry products/ G1 Low acidity-low sulfurant/ G2 Medium acidity-Medium sulfurant/ G3 High acidity- High sulfurant/ G4 Special foods: very high acidity (acetic acid#)-high sulfurant
Inside warehousing at room temperature about 25°C/RH 60%. Avoid long-term exposition to solar light

	Packaging Specifications			
	<i>Number of Rows (End/Bags):</i> 10	<i>Units per Row (Total/Bags):</i> 340	<i>Units per full pallet:</i> 3.400	
	<i>Packaging dimensions (Width x Large x Height)</i> 1.120 1.420 1.202	<i>Total pallet weight</i> 189 Kg		