DATA SHEET

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Register Numbers:

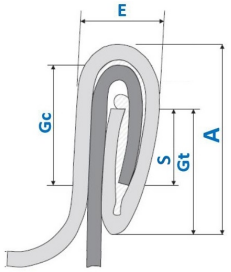
Can Sheet Number: **11150640MAJ6FN00 / 000001**	Date of Approval: **23.04.2025**
Norm Sheet Number: **N00059 / 000008**	Date of Issuance: **25.07.2025**
Material Code: **11150640MAJ6FN00**	Can Type: **ACEITE 1/4L 8OZ**
Product: **BOTØ 64/111,5 A.C.GENERICA NEGRA_GYBA_G1**	

TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		11152010MAJ600	**00000640B532BA00**	**00000640B532GY00**
COMPONENT		**Electrolityc Tinplate**	**Electrolityc Tinplate**	**Electrolityc Tinplate**
THICKNESS		**0,21 mm ± 0,01**	**0,22 mm ± 0,01**	**0,22 mm ± 0,01**
TIN COATING		*Internal* **1,40 g/m²** *External* **1,40 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**
HARDNESS		**TS275-BA (SR T57 BA) B0**	**TS275-BA (SR T57 BA) B0**	**TS275-BA (SR T57 BA) B0**
SHAPE		*Stackable* **No** *Bead* **Straight**	**Basic Without Edge (BA)**	*Cap Hole / Handle position* **Usual Profile / without**
Laquering/Coating dry film weight	TREATMENT	**LE02**	**B532**	**B532**
	INTERNAL	**Polyester Gold (1L) BPANI**	**Polyester Gold (1L) BPANI**	**POLIESTER ORO (1P) BPANI**
	EXTERNAL	**Lithographed**	**Epoxy Modified Colorless (1L)**	**Epoxy Modified Colorless (1L)**

Welding	**Soudronic Superwima electric welding.**	Sealing Compound	**Rubber based water.**
Inside Protection	**Colorless Polyester**	Outside Protection	**Modified colourless.**
Color Printing	**Owing to pre-printing proofs approved by client.**		

SEAM SPECIFICATIONS (mm)

Reference parameters



A: Seam height
2,60 ± 0,20

E: Seam Thickness
1,22 ± 0,10

Gc: Body Hook
1,75 ± 0,20

Gt: End Hook
1,85 ± 0,20

S: Overlap
1,10 min.

Critical parameters

Body-Hook butting
70 - 95 % max

Superposition
50 % min.

Wrinkle
0 - 40 % max

Compactness
80 % min.

BODY DIMENSIONS (mm)

Width x Large	*Can Height*
46,20 x 64,50	**108,00 ± 0,30**

Empty can weight
52,2 G +/- 3,1

ENDS DIMENSIONS (mm)

	Width x Large	*Countersink Dimensions*	*Edge height*	*Countersink Depth Countersink Height*	*Lining Compound Weight (mg)*	*Peak pressure (Kg/cm²)*	*Counter peak pressure (Kg/cm²)*
BOT	**55,15 x 73,35**	**45,09 x 63,39**	**1,85 x 1,75**	**3,45**	**80,0**	**≥ 0,0**	**≥ 0,0**
TOP	**55,15 x 73,35**	**45,09 x 63,39**	**1,85 x 1,75**	**3,45**	**80,0**	**≥ 0,0**	**≥ 0,0**

Axial Strength: **> 313 kgf**
Radial strength: **> 0,5 bar**
F.D.A. Dimensions: **209 x 114 x 404**

Capacity (ml)
275,0

Observations

Thickness & tin tolerance, steel type owing EN 10202:2022 regulation.
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
Gx= Inner BPANI Coating Ax: Outer-Inner BPANI Coating (in compliance with regulation (EU) 2024/3190)
G0-A0 Dry products/ G1-A1 Low acidity-low sulfurant/ G2-A2 Medium acidity-Medium sulfurant/ G3-A3 High acidity- High sulfurant/ G4-A4 Special foods: very high acidity (aceticacid#)-high sulfurant
Inside warehousing at room temperature about 25ºC/RH 60%. Avoid long-term exposition to solar light

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Packaging Specifications

Number of Rows (End/Bags):	*Units per Row (Total/Bags):*	*Units per full pallet:*
10	**340**	**3.400**

Packaging dimensions (Width x Large x Height)	*Width*	*Large*	*Heigh*	*Total palet weight*
	1.120	**1.420**	**1.202**	**190 Kg**