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Register Numbers:

Can Sheet Number: 16300740B478FN00 / 000007	Date of Approval: 24.11.2023
Norm Sheet Number: N00237 / 000007	Date of Issuance: 29.11.2023
Material Code: 16300740B478FN00	Can Type: RR 74/163,0
Product: BOTØ 74/163,0 O/O_(L)_GY_BA_G1	

DATA SHEET

TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		16302315B47800	00000740B467BA00	00000740B467GY00
COMPONENT		Electrolytic Tinplate	Electrolytic Tinplate	Electrolytic Tinplate
THICKNESS		0,21 mm ± 0,01	0,22 mm ± 0,01	0,22 mm ± 0,01
TIN COATING		<i>Internal</i> 1,40 g/m² <i>External</i> 1,40 g/m²	<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²	<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²
HARDNESS		TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0
SHAPE		<i>Stackable</i> No <i>Bead</i> Straight	Basic Without Edge (BA)	<i>Cap Hole / Handle position</i> Usual Profile / without
Laquering/Coating dry film weight	TREATMENT	B478	B467	B467
	INTERNAL	Polyester Gold (1L) BPANI	Polyester Gold (1L) BPANI	POLIELSTER ORO (1P) BPANI
	EXTERNAL	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)

Welding	Soudronic Superwima electric welding.	Sealing Compound	Rubber based water.
Inside Protection	Colorless Polyester	Outside Protection	Modified colourless.
Color Printing			

SEAM SPECIFICATIONS (mm)		BODY DIMENSIONS (mm)		ENDS DIMENSIONS (mm)		Empty can weight	
Reference parameters	A: Seam height 2,60 ± 0,20	<i>Width x Large</i>	<i>Can Height</i>			81,1 G +/- 4,9	
	E: Seam Thickness 1,22 ± 0,10	49,70 x 76,30	159,50 ± 0,30				
	Gc: Body Hook 1,75 ± 0,20	ENDS DIMENSIONS (mm)		<i>Width x Large</i>	<i>Countersink Dimensions</i>	<i>Edge height</i>	<i>Countersink Depth</i>
	Gt: End Hook 1,85 ± 0,20	58,90 x 85,20	48,60 x 75,10	1,95 x 1,94	3,38	85,0	≥ 0,0
	S: Overlap 1,10 min.	58,65 x 85,10	48,60 x 75,10	1,92 x 1,96	3,45	85,0	≥ 0,0
Critical parameters	Superposition 50 % min.	AXIAL STRENGTH: > 304 kgf		CAPACITY (ml) 550,0		Peak pressure (Kg/cm²) ≥ 0,0	
Body-Hook butting 70 - 95 % max	Compactness 80 % min.	RADIAL STRENGTH: > 0,5 bar		F.D.A. DIMENSIONS: 301 x 200 x 604		Counter peak pressure (Kg/cm²) ≥ 0,0	
Wrinkle 0 - 40 % max							

Observations Thickness & tin tolerance, steel type owing EN 10202:2001 regulation.
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
G0 Dry products/ G1 Low acidity-low sulfurant/ G2 Medium acidity-Medium sulfurant/ G3 High acidity- High sulfurant/ G4 Special foods: very high acidity (acetic acid#)-high sulfurant
Inside warehousing at room temperature about 25°C/RH 60%. Avoid long-term exposition to solar light

	Packaging Specifications			
	<i>Number of Rows (End/Bags):</i> 7	<i>Units per Row (Total/Bags):</i> 270		<i>Units per full pallet:</i> 1.890
	<i>Packaging dimensions (Width x Large x Height)</i> 1.120 1.420 1.236	<i>Total pallet weight</i> 165 Kg		