DATA SHEET

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Register Numbers:

Can Sheet Number: **17501550B022FN01 / 000011**	Date of Approval: **06.06.2021**
Norm Sheet Number: **N00476 / 000009**	Date of Issuance: **24.03.2026**
Material Code: **17501550B022FN01**	Can Type: **ACEITE 2,5 LT.**
Product: **BOTØ 155/175,0 O/O_(P)_BA_O/O##**	

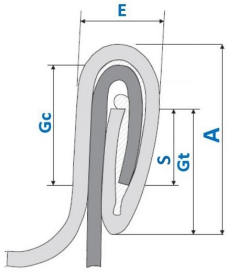
TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		17504880B02200	**00001550B011BA01**	**00001550B384GA00**
COMPONENT		**Electrolityc Tinplate**	**Electrolityc Tinplate**	**Electrolityc Tinplate**
THICKNESS		**0,24 mm ± 0,01**	**0,26 mm ± 0,01**	**0,27 mm ± 0,01**
TIN COATING		*Internal* **2,00 g/m²** *External* **2,00 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**	*Internal* **5,60 g/m²** *External* **2,80 g/m²**
HARDNESS		**TS275-BA (SR T57 BA) B0**	**TS275-BA (SR T57 BA) B0**	**TH415-CA (SR T61 CA) C1**
SHAPE		*Stackable* **No** *Bead* **Panelled**	**Basic Without Edge (BA)**	*Cap Hole / Handle position* **Usual Profile + Anti drop syst / Upright**
Laquering/Coating dry film weight	TREATMENT	**B022**	**B011**	**B384**
	INTERNAL	**Epoxyphenolic Gold (1L)**	**Epoxyphenolic Gold (1L)**	**Epoxyphenolic Gold (1L)**
	EXTERNAL	**Epoxyphenolic Gold (1L)**	**Epoxyphenolic Gold (1L)**	**Epoxyphenolic Gold (1L)**

	Code	Text	Composition	Color	Weight
HANDLE	**10386**	**Black Handle COD. AC-1682**	**Polypropilen**	**Black**	**4,4 G**
CAP	**11115**	**TAPONES AIR 1020 NEGRO**	**Polyetilen/EVA**	**Black**	**2,300 G**

Welding	**Soudronic Superwima electric welding.**	Sealing Compound	**Rubber based water.**
Inside Protection	**White Thermoplastic Polyester.**	Outside Protection	**Modified colourless.**
Color Printing			

SEAM SPECIFICATIONS (mm)

Reference parameters



A: Seam height **3,06 ± 0,20**

E: Seam Thickness **1,43 ± 0,10**

Gc: Body Hook **1,95 ± 0,20**

Gt: End Hook **2,30 ± 0,20**

S: Overlap **1,28 min.**

Critical parameters

Body-Hook butting **0 - 0 % max**

Wrinkle **0 - 0 % max**

Superposition **50 % min.**

Compactness **80 % min.**

BODY DIMENSIONS (mm)

Width x Large	*Can Height*
109,00 x 163,00	**171,00 ± 0,50**

Empty can weight **257,7 G +/- 10,3**

ENDS DIMENSIONS (mm)

	Width x Large	*Countersink Dimensions*	*Edge height*	*Countersink Depth Countersink Height*	*Lining Compound Weight (mg)*	*Peak pressure (Kg/cm²)*	*Counter peak pressure (Kg/cm²)*
BOT	**119,06 x 173,38**	**107,40 x 161,80**	**2,00 x 2,05**	**3,32**	**220,0**	**≥ 0,0**	**≥ 0,0**
TOP	**119,06 x 173,38**	**107,40 x 161,80**	**2,00 x 2,05**	**3,32**	**220,0**	**≥ 0,0**	**≥ 0,0**

Axial Strength: **> 909 kgf**

Radial strength: **> 0,5 bar**

F.D.A. Dimensions: **608 x 405 x 611**

Capacity (ml) **2.630,0**

Observations

Thickness & tin tolerance, steel type owing EN 10202:2022 regulation.
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
Gx= Inner BPANI Coating Ax: Outer-Inner BPANI Coating (in compliance with regulation (EU) 2024/3190)
G0-A0 Dry products/ G1-A1 Low acidity-low sulfurant/ G2-A2 Medium acidity-Medium sulfurant/ G3-A3 High acidity- High sulfurant/ G4-A4 Special foods: very high acidity (aceticacid#)-high sulfurant
Inside warehousing at room temperature about 25ºC/RH 60%. Avoid long-term exposition to solar light

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Packaging Specifications

Number of Rows (End/Bags):	*Units per Row (Total/Bags):*	*Units per full pallet:*
7	**63**	**441**

Packaging dimensions (Width x Large x Height)	*Width*	*Large*	*Heigh*	*Total palet weight*
	1.120	**1.420**	**1.316**	**126 Kg**