



Auxiliar Conservera, S.A.
 Ctra. Torrealta, S/N
 30500 MOLINA DE SEGURA
 (Murcia - Spain)

Auxiliar Conservera América, S.A.
 Avda. Golfo de Arauco, n° 3604
 Parque Industrial Coronel
 (Concepción - Chile)

AC Deutschland GmbH
 Gneisenauallee 20
 44329 Dortmund
 (Germany)

Register Numbers:

Can Sheet Number:
18850930B478FN00 / 000008

Date of Approval:
27.11.2023

Norm Sheet Number:
N00297 / 000007

Date of Issuance:
29.11.2023

Material Code: **18850930B478FN00** Can Type: **1 LT**

Product:
BOTØ 93/188,5 O/O_(L)_GY_BA_G1

DATA SHEET

TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		18852930B47800	00000930B467BA00	00000930B467GY00
COMPONENT		Electrolytic Tinplate	Electrolytic Tinplate	Electrolytic Tinplate
THICKNESS		0,22 mm ± 0,01	0,22 mm ± 0,01	0,22 mm ± 0,01
TIN COATING		<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²	<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²	<i>Internal</i> 2,00 g/m² <i>External</i> 2,00 g/m²
HARDNESS		TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0
SHAPE		<i>Stackable</i> No <i>Bead</i> Straight	Basic Without Edge (BA)	<i>Cap Hole / Handle position</i> Usual Profile / without
Laquering/Coating dry film weight	TREATMENT	B478	B467	B467
	INTERNAL	Polyester Gold (1L) BPANI	Polyester Gold (1L) BPANI	POLIESTER ORO (1P) BPANI
	EXTERNAL	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)

Welding	Soudronic Superwima electric welding.	Sealing Compound	Rubber based water.
Inside Protection	Colorless Polyester	Outside Protection	Modified colourless.

Color Printing	
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SEAM SPECIFICATIONS (mm)	BODY DIMENSIONS (mm)	Empty can weight
Reference parameters	<i>Width x Large</i> <i>Can Height</i>	124,7 G +/- 7,5
A: Seam height 2,60 ± 0,20	68,40 x 94,60 185,00 ± 0,30	
E: Seam Thickness 1,24 ± 0,10		
Gc: Body Hook 1,75 ± 0,20	ENDS DIMENSIONS (mm)	
Gt: End Hook 1,85 ± 0,20	<i>Width x Large</i> <i>Countersink Dimensions</i> <i>Edge height</i> <i>Countersink Depth</i> <i>Lining Compound Weight (mg)</i> <i>Peak pressure (Kg/cm²)</i> <i>Counter peak pressure (Kg/cm²)</i>	
S: Overlap 1,10 min.	BOT 77,17 x 103,60 67,20 x 93,45 1,92 x 1,95 3,50 105,0 ≥ 0,0 ≥ 0,0	
Body-Hook butting 70 - 95 % max	TOP 77,17 x 103,60 67,20 x 93,45 1,95 x 1,98 3,55 105,0 ≥ 0,0 ≥ 0,0	Capacity (ml) 1.085,0
Wrinkle 0 - 40 % max	Axial Strength: > 488 kgf	
Compactness 80 % min.	Radial strength: > 0,5 bar	
	F.D.A. Dimensions: 312 x 212 x 704	

Observations **Thickness & tin tolerance, steel type owing EN 10202:2001 regulation.**
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
G0 Dry products/ G1 Low acidity-low sulfurant/ G2 Medium acidity-Medium sulfurant/ G3 High acidity- High sulfurant/ G4 Special foods: very high acidity (acetic acid#)-high sulfurant
Inside warehousing at room temperature about 25°C/RH 60%. Avoid long-term exposition to solar light

	Packaging Specifications					
	<i>Number of Rows (End/Bags):</i>	6	<i>Units per Row (Total/Bags):</i>	168	<i>Units per full pallet:</i>	1.008
	<i>Packaging dimensions (Width x Large x Height)</i>	1.120	1.420	1.228	<i>Total pallet weight</i>	138 Kg