DATA SHEET

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Register Numbers:

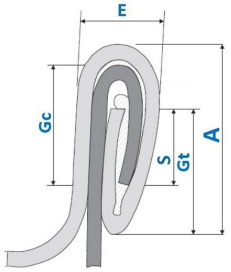
Can Sheet Number: **18850930MAJ6FN00 / 000002**	Date of Approval: **03.05.2025**
Norm Sheet Number: **N00297 / 000007**	Date of Issuance: **25.07.2025**
Material Code: **18850930MAJ6FN00**	Can Type: **ACEITE 1 LT.**
Product: **BOTØ 93/188,5 A.C.GENERICA NEGRA_GYBA_G1**	

TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		18852930MAJ600	**00000930B532BA00**	**00000930B532GY00**
COMPONENT		**Electrolityc Tinplate**	**Electrolityc Tinplate**	**Electrolityc Tinplate**
THICKNESS		**0,22 mm ± 0,01**	**0,22 mm ± 0,01**	**0,22 mm ± 0,01**
TIN COATING		*Internal* **1,40 g/m²** *External* **1,40 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**
HARDNESS		**TS275-BA (SR T57 BA) B0**	**TS275-BA (SR T57 BA) B0**	**TS275-BA (SR T57 BA) B0**
SHAPE		*Stackable* **No** *Bead* **Straight**	**Basic Without Edge (BA)**	*Cap Hole / Handle position* **Usual Profile / without**
Laquering/Coating dry film weight	TREATMENT	**LE02**	**B532**	**B532**
	INTERNAL	**Polyester Gold (1L) BPANI**	**Polyester Gold (1L) BPANI**	**POLIESTER ORO (1P) BPANI**
	EXTERNAL	**Lithographed**	**Epoxy Modified Colorless (1L)**	**Epoxy Modified Colorless (1L)**

Welding	**Soudronic Superwima electric welding.**	Sealing Compound	**Rubber based water.**
Inside Protection	**Colorless Polyester**	Outside Protection	**Modified colourless.**
Color Printing	**Owing to pre-printing proofs approved by client.**		

SEAM SPECIFICATIONS (mm)

Reference parameters



A: Seam height **2,60 ± 0,20**

E: Seam Thickness **1,24 ± 0,10**

Gc: Body Hook **1,75 ± 0,20**

Gt: End Hook **1,85 ± 0,20**

S: Overlap **1,10 min.**

Critical parameters

Body-Hook butting **70 - 95 % max**

Wrinkle **0 - 40 % max**

Superposition **50 % min.**

Compactness **80 % min.**

BODY DIMENSIONS (mm)

Width x Large	*Can Height*
68,40 x 94,60	**185,00 ± 0,30**

Empty can weight **124,7 G +/- 7,5**

ENDS DIMENSIONS (mm)

	Width x Large	*Countersink Dimensions*	*Edge height*	*Countersink Depth Countersink Height*	*Lining Compound Weight (mg)*	*Peak pressure (Kg/cm²)*	*Counter peak pressure (Kg/cm²)*
BOT	**77,17 x 103,60**	**67,20 x 93,45**	**1,92 x 1,95**	**3,50**	**105,0**	**≥ 0,0**	**≥ 0,0**
TOP	**77,17 x 103,60**	**67,20 x 93,45**	**1,95 x 1,98**	**3,55**	**105,0**	**≥ 0,0**	**≥ 0,0**

Axial Strength: **> 488 kgf**

Radial strength: **> 0,5 bar**

F.D.A. Dimensions: **312 x 212 x 704**

Capacity (ml) **1.085,0**

Observations

Thickness & tin tolerance, steel type owing EN 10202:2022 regulation.
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
Gx= Inner BPANI Coating Ax: Outer-Inner BPANI Coating (in compliance with regulation (EU) 2024/3190)
G0-A0 Dry products/ G1-A1 Low acidity-low sulfurant/ G2-A2 Medium acidity-Medium sulfurant/ G3-A3 High acidity- High sulfurant/ G4-A4 Special foods: very high acidity (aceticacid#)-high sulfurant
Inside warehousing at room temperature about 25ºC/RH 60%. Avoid long-term exposition to solar light

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Packaging Specifications

Number of Rows (End/Bags):	*Units per Row (Total/Bags):*	*Units per full pallet:*
6	**168**	**1.008**

Packaging dimensions (Width x Large x Height)	*Width*	*Large*	*Heigh*	*Total palet weight*
	1.120	**1.420**	**1.228**	**138 Kg**