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Register Numbers:

Can Sheet Number: 21301550B478FN00 / 000006	Date of Approval: 23.11.2023
Norm Sheet Number: N00479 / 000011	Date of Issuance: 29.11.2023
Material Code: 21301550B478FN00	Can Type: 3 LT
Product: BOTØ 155/213,0 O/O_(P)_GA_(B)_T.NEG_G1	

DATA SHEET

TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END	
		21304880B47800	00001550B467BA00	00001550B468GA01	
COMPONENT		Electrolytic Tinplate	Electrolytic Tinplate	Electrolytic Tinplate	
THICKNESS		0,24 mm ± 0,01	0,26 mm ± 0,01	0,27 mm ± 0,01	
TIN COATING		<i>Internal</i> 2,00 g/m²	<i>External</i> 2,00 g/m²	<i>Internal</i> 5,60 g/m²	<i>External</i> 2,80 g/m²
HARDNESS		TS275-BA (SR T57 BA) B0	TS275-BA (SR T57 BA) B0	TH415-CA (SR T61 CA) C1	
SHAPE		<i>Stackable</i> No <i>Bead</i> Panelled	Basic Without Edge (BA)	<i>Cap Hole / Handle position</i> Usual Profile + Anti drop syst / Upright	
Laquering/Coating dry film weight	TREATMENT	B478	B467	B468	
	INTERNAL	Polyester Gold (1L) BPANI	Polyester Gold (1L) BPANI	POLIESTER ORO (1P) BPANI	
	EXTERNAL	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)	Epoxyphenolic Gold (1L)	
	Code	Text	Composition	Color	Weight
HANDLE	10386	Black Handle COD. AC-1682	Polypropilen	Black	4,4 G
CAP	10982	TAPONES AIR 1020 TRANSPARENTES	Polyetilen/EVA	Black	2,300 G
Welding	Soudronic Superwima electric welding.		Sealing Compound	Rubber based water.	
Inside Protection	White Thermoplastic Polyester.		Outside Protection	Modified colourless.	
Color Printing					

SEAM SPECIFICATIONS (mm)		BODY DIMENSIONS (mm)		ENDS DIMENSIONS (mm)		Empty can weight				
Reference parameters	A: Seam height 3,00 ± 0,20	<i>Width x Large</i>	<i>Can Height</i>	291 G +/- 11,6						
	E: Seam Thickness 1,43 ± 0,10	109,00 x 163,00	209,00 ± 0,50							
	Gc: Body Hook 1,95 ± 0,20	ENDS DIMENSIONS (mm)		<i>Width x Large</i>	<i>Countersink Dimensions</i>	<i>Edge height</i>	<i>Countersink Depth</i>	<i>Lining Compound Weight (mg)</i>	<i>Peak pressure (Kg/cm²)</i>	<i>Counter peak pressure (Kg/cm²)</i>
	Gt: End Hook 2,25 ± 0,20	119,06 x 173,38	107,40 x 161,80	2,00 x 2,05	3,32	220,0	≥ 0,0	≥ 0,0		
	S: Overlap 1,22 min.	119,06 x 173,38	107,40 x 161,80	2,00 x 2,05	3,32	220,0	≥ 0,0	≥ 0,0		
Critical parameters	Superposition 50 % min.	Axial Strength: > 950 kgf		Capacity (ml)		3.300,0				
Body-Hook butting 70 - 95 % max	Compactness 80 % min.	Radial strength: > 0,5 bar								
Wrinkle 0 - 40 % max		F.D.A. Dimensions: 608 x 405 x 803								

Observations **Thickness & tin tolerance, steel type owing EN 10202:2001 regulation.**
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
G0 Dry products/ G1 Low acidity-low sulfurant/ G2 Medium acidity-Medium sulfurant/ G3 High acidity- High sulfurant/ G4 Special foods: very high acidity (acetic acid#)-high sulfurant
Inside warehousing at room temperature about 25°C/RH 60%. Avoid long-term exposition to solar light

Packaging Specifications					
<i>Number of Rows (End/Bags):</i>	6	<i>Units per Row (Total/Bags):</i>	63	<i>Units per full pallet:</i>	378
<i>Packaging dimensions (Width x Large x Height)</i>	1.120	<i>Width</i>	1.420	<i>Large</i>	1.372
		<i>Height</i>		<i>Total pallet weight</i>	122 Kg

