DATA SHEET

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Register Numbers:

Can Sheet Number: **36402130B022FN00 / 000011**	Date of Approval: **27.11.2023**
Norm Sheet Number: **N00984 / 000004**	Date of Issuance: **29.11.2023**
Material Code: **36402130B022FN00**	Can Type: **10 LITROS**
Product: **BOTØ 213/364,0 O/O_(P)_GABA**	

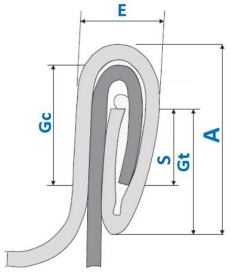
TECHNICAL SPECIFICATIONS		BODY	BOTTOM END	TOP END
		36406680B02200	**00002130B509BA00**	**00002130B564GA00**
COMPONENT		**Electrolityc Tinplate**	**Electrolityc Tinplate**	**Electrolityc Tinplate**
THICKNESS		**0,27 mm ± 0,01**	**0,27 mm ± 0,01**	**0,27 mm ± 0,01**
TIN COATING		*Internal* **1,40 g/m²** *External* **1,40 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**	*Internal* **2,00 g/m²** *External* **2,00 g/m²**
HARDNESS		**TS275-BA (SR T57 BA) B0**	**TS275-BA (SR T57 BA) B0**	**TS257 BA (SR)**
SHAPE		*Stackable* **No** *Bead* **Panelled**	**Basic Without Edge (BA)**	*Cap Hole / Handle position* **Usual Profile / Upright**
Laquering/Coating dry film weight	TREATMENT	**B022**	**B509**	**B564**
	INTERNAL	**Epoxyphenolic Gold (1L)**	**Polyester Gold (1L) + OrgGold (1L) BPANI**	**EPOXIFENOLICO ORO (1P)**
	EXTERNAL	**Epoxyphenolic Gold (1L)**	**Epoxyphenolic Gold (1L)**	**Epoxyphenolic Gold (1L)**

	Code	Text	Composition	Color	Weight
HANDLE	**11347**	**ASA NEGRA C/SOPORTE 60ASN2MT 10L**	**Polypropilen**	**Black**	**9,7 G**
CAP					

Welding	**Soudronic Superwima electric welding.**	Sealing Compound	**Rubber based water.**
Inside Protection	**White Thermoplastic Polyester.**	Outside Protection	**Modified colourless.**
Color Printing			

SEAM SPECIFICATIONS (mm)

Reference parameters



A: Seam height **3,05 ± 0,20**

E: Seam Thickness **1,49 ± 0,10**

Gc: Body Hook **2,15 ± 0,20**

Gt: End Hook **2,20 ± 0,20**

S: Overlap **1,30 min.**

Critical parameters

Body-Hook butting **70 - 95 % max**

Wrinkle **0 - 40 % max**

Superposition **50 % min.**

Compactness **80 % min.**

BODY DIMENSIONS (mm)

Width x Large	*Can Height*
144,00 x 216,00	**359,50 ± 0,30**

Empty can weight **691,5 G +/- 27,7**

ENDS DIMENSIONS (mm)

	Width x Large	*Countersink Dimensions*	*Edge height*	*Countersink Depth*	*Lining Compound Weight (mg)*	*Peak pressure (Kg/cm²)*	*Counter peak pressure (Kg/cm²)*
BOT	**156,05 x 227,85**	**143,25 x 215,25**	**2,15 x 2,25**	**3,23**	**290,0**	**≥ 0,0**	**≥ 0,0**
TOP	**156,05 x 227,85**	**143,25 x 215,25**	**2,15 x 2,25**	**3,23**	**290,0**	**≥ 0,0**	**≥ 0,0**

Axial Strength: **> 995 kgf**

Radial strength: **> 0,5 bar**

F.D.A. Dimensions: **809 x 512 x 402**

Capacity (ml) **10.850,0**

Observations

Thickness & tin tolerance, steel type owing EN 10202:2001 regulation.
Intended use food contact material. Tinplate metal packaging described in terms of following food segments at the end of product description:
G0 Dry products/ G1 Low acidity-low sulfurant/ G2 Medium acidity-Medium sulfurant/ G3 High acidity- High sulfurant/ G4 Special foods: very high acidity (acetic acid#)-high sulfurant
Inside warehousing at room temperature about 25ºC/RH 60%. Avoid long-term exposition to solar light

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Packaging Specifications

Number of Rows (End/Bags):	*Units per Row (Total/Bags):*	*Units per full pallet:*
3	**45**	**135**

Packaging dimensions (Width x Large x Height)	*Width*	*Large*	*Heigh*	*Total palet weight*
	1.120	**1.420**	**1.190**	**107 Kg**